







# Ankersmid Touch-screen display PLC controller

**ATD** 

#### **Application**

The controller series **ATD** is a graphical touch screen terminal with an integrated PLC adapted for the supervision and control of systems where the participation of an operator (HMI) is necessary.

The controller type **ATD 240** with a 3,5" Touch-screen display and an integrated PLC has been designed to control a complete gas conditioning system including gas sample probes, gas coolers, heated lines etc.

The PLC can be fully integrated into a gas analysis system. Its compact design ensures the ACM takes up only little space. A compact version features analogue and digital resources already on board, integrating HMI and PLC in a single device.

In case expansion modules series **AEM** (for additional I/O) or other Modbus devices (controllers-actuators-sensors) are needed, the controller type **ATD 320** with a 5.7" Touch-screen display is required and will be connected via RS485 or RS232.

#### **Description**

The Ankersmid controller series ATD is compact and completely tailor-made programmed according the customer's requirements. Therefore this device is suitable for variable and continuous operation in all applications.

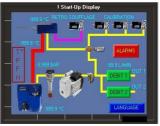
The innovative PLC with touch-screen display provides a comprehensive desktop with separate pop-up menus to check and control all parts of a conditioning system as well as external devices.

The PLC can operate as controller for coolers, sensors (e. g. flow, humidity, pressure) and several check valves, f. e. for zero- and calibration gases.

Furthermore the PLC is able to control external devices like heated sample lines and gas sample probes. Due to that fact external temperature controllers are no longer required for these devices.

A sample gas pump can be activated automatically by means of an excess temperature contact on the cooler. By using a digital flow sensor the flow rate can be checked and adjusted on the touch screen. A sample gas cooler can be operated by setting a free adjustable dew point.





\* Desktop example picture

- Touch-screen display
- 256 colours
- Integrated PLC
- Tailor-made and customized desktop programming
- Compact design
- ATD 240 I/O:
  - 16 digital I / O
  - 4 Universal analogue inputs
  - 4 analogue out 0...10Volt
  - 2 serial RS232/RS485
- ATD 320 I/O:
  - 8 Inputs for external contacts
  - 1 General alarm output
  - 1 Programming/Communication port with RS232 interface
  - 1 communication port with RS485/RS422 interface
  - galvanic insulation
  - 1 communication port with RS232/RS485 interface
- Universal operating by using optional expansion I/O modules (for ATD 320)









### **Ankersmid Touch-screen display PLC controller**

**ATD 240** 

### **Technical data**

ATD 240 Inputs	
Analogue	4 Selectable for TC, K, J, S, R, T, E, PT100,PT1000, PT500, Ni100,
	NTC10K, (B 3435K), PTC1K (kty1000) 0/420 mA, 0/110 V
Digital	16 Selectable as inputs / outputs

ATD 240 Outputs	
Analogue	4 outputs 010Volt
Digital	16 Selectable as static outputs 700mA or digital inputs
Serial ports	2 serial ports RS232/RS485

ATD 240 Main features	
Box	140x100 (front panel) x 65mm
Power supply	1224Vac/Vdc ±15% 50/60 Hz
Consumption	8W
Display	Display Back-light LCD TFT 3,5",
	Integrated resistive Touch-screen TFT
	Dimensions: Active Area 3.5", 70.03(W)mm x 52.56(H)mm
	Resolution: 320x240 pixels, Colours: 256 (8bit)
	Importable Images: bitmap of 256 colours (.bmp)
Operating conditions	Temperature 0-45 °C, humidity 3595 uR%
Material	Front panel: aluminum with polycarbonate coverage;
	Box: chromed steel
Weight	Approx. 690gr.
Sealing	IP54 (Front panel), IP20 (Box and Terminal blocks)
Quick set-up options	SLOT Memory Card (MMC) for programs download (Ladder +
	graphics)

ATD 240 Software features	
Communication protocols	Modbus RTU master / slave; Free-Port mode for Modem protocols or
	proprietary devices
Memory	384Kbyte Flash for programming,
	20Kbyte non-volatile Ram (6 months),
	62Kbyte EEprom
Clock	Real-Time clock, Back-up battery
Analogue inputs control	P, PI, PID, PD
algorithms	

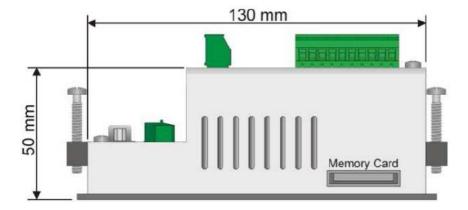


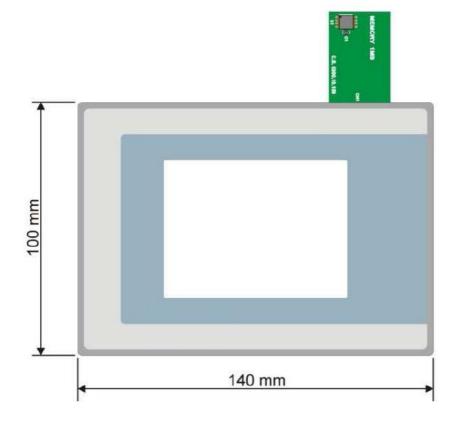


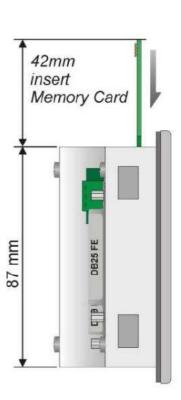




### **Dimensions**















### **Ankersmid Touch-screen display PLC controller**

**ATD 320** 

### **Technical data**

ATD 320 Inputs	
Digital	8 Inputs for external contacts on connector 25poles

ATD 320 Outputs	
Digital	1 General alarm output
Serial ports	1 Programming / Communication port with RS232 interface, 1 communication port with RS485/RS422 interface,
	galvanic insulation,
	1 communication port with RS232/RS485 interface

ATD 320 Main features	
Box	204x170 (front panel) x 48
Power supply	1224Vac/Vdc ±15% 50/60 Hz
Consumption	10W
Display	Display Back-light LCD TFT 5,7",
	Integrated resistive Touch-screen TFT
	Dimensions: Active Area 5.7", 115.18(W)mm x 86.38(H)mm
	Resolution: 320x240 pixels, Colors: 256 (8bit)
	Importable Images: bitmap of 256 colors (.bmp)
Operating conditions	Temperature 0-45 °C, humidity 3595 uR%
Material	Front panel: aluminium with polycarbonate coverage
	Box: chromed steel
Weight	Approx. 1430gr.
Sealing	IP54 (Front panel), IP20 (Box and Terminal blocks)
Quick set-up options	SLOT Memory Card (MMC) for programs download (Ladder +
	graphics)
Expansions	Communication modules ACM-1/2/3/4/5AD or other Modbus devices

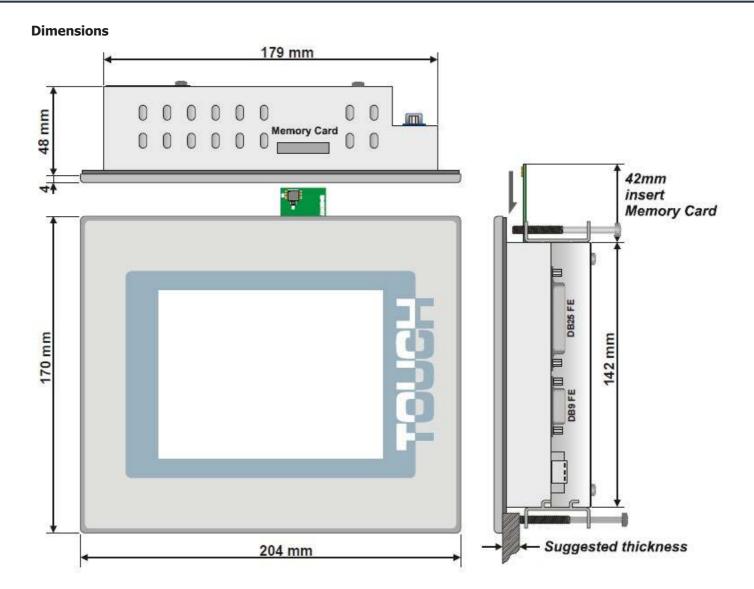
ATD 320 Software features	
Operating logic functioning	Software for Ladder diagrams; 10Kword variables VW, 800 marker
	(logic relays), 128 bistables, 128 timer 16 bit, 64 up-down counters, mathematic and logic functions, rescale function, contact on bit
Graphic interface	By Ankersmid Sampling
programming	
Communication protocols	Modbus RTU Master / slave;
	Free-Port mode for Modem protocols or proprietary devices
Memory	384Kbyte Flash for programming,
	20Kbyte non-volatile Ram (6 months),
	62Kbyte EEprom
Clock	Real-Time clock, Back-up battery















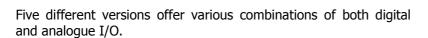




# **Ankersmid I/O expansion module for ATD**ACM

### **Application**

The digital expansion communication modules series **ACM** are conceived for acquisition and management of remote I/O and for expansion of networks relying on PLCs, PCs or HMIs. Multi-point RS485 for ModbusRTU or alterntively a CANbus forCANopen allow the integration both with Ankersmid devices like ATD as well as instrumentation of other manufacturers (including EDS files for CANbus).





ACM-1AD	16 Digital static outputs 24VDC 700mA MAX
ACM-2AD	16 Digital inputs PNP 24VDC
	2 Analogue inputs 010V
ACM-3AD	8 Digital inputs PNP 24VDC
	8 Static outputs 24VDC 700mA MAX
ACM-4AD	8 Digital inputs PNP 24VDC
	8 relay outputs 5A-250V~ resistive load
ACM-5AD	4 Analogue inputs
	2 Analogue outputs (010V or 420mA)











# **Ankersmid I/O expansion module for ATD**

**AEM** 

### **Technical data**

<b>AEM Chracteristics</b>	
Inputs	AEM-2AD, AEM-3AD, AEM-4AD
	Digital Inputs PNP 24VDC
	<b>AEM-5AD</b> Inputs Configurable via software.
	Thermo-couples: type K,S,R,J; automatic
	compensation of cold junction from 0°C to 50°C.
	Thermo-resistance: PT100, PT500, PT1000,
	NI100, PTC1K, NTC10K (β 3435K)
	Linear: 0-10V, 0-20 or 4-20mA, 0-40mV
	Potentiometers: $6K\Omega$ , $1506K\Omega$
Outputs	AEM-1AD, AEM-3AD
	Static outputs: 24VDC – 700mA max
	Each output can give 700mA, max consumption 4A
	AEM-4AD
	8 relays: contacts 5A-250V~ resistive load
	AEM-5AD
	2 linear 0-10V or 4-20mA
	0-10V: resolution 7680 points.
	4-20mA: resolution 6500 points

AEM Main features	
Box	Standard DIN43880 90 x 71 x 58 (H) mm
	with DIN RAIL mounting fitting EN50022
Power supply	1224Vac/Vdc ±15% 50/60 Hz
Consumption	2 - 4W
Operating conditions	Temperature 0-45 °C, humidity 3595 uR%
Material	Noryl UL 94 V-0
Weight	Approx. 255gr.
Sealing	IP30 (Box)
Dimensions	70x90mm(frontal)x53mm

<b>AEM Software features</b>	
Communication protocols	Modbus RTU / CANopen